

Handle Sleeve

Coupling

For Male Drive

# Installation, Operation & Maintenance Instructions

## **Manual Handle Spring Return Units**

#### FOR USE WITH THE FOLLOWING MODELS:

03++0\*0 - 1006

05++0\*0-1006

07++0\*0-1006

Male or Female

Drive Square or Serration

Bracket or Valve

Mounting Screw Holes

KEY: ++ Will be one of the following:

4 - = Male Drive

3F = Female Drive

7 - = American Male Drive

7F = ANSI Female Drive 3S = Serrated Female Drive

7S = ANSI Serrated Female Drive

\*Will be one of the following:

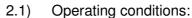
2 = Clockwise spring action

3 = Anticlockwise spring action

# 1.) INSTALLATION 1.1) Fit unit to bracke

- 1.1) Fit unit to bracket/valve with coupling to valve stem (unless a female drive version is used which can be directly connected to valve).
- 1.2) Ensure that coupling (if fitted) can be moved without much effort, such that it does not side load valve stem or manual handle shaft.
- 1.3) Refer to Kinetrol TD111 for recommended screw tightening torques.
- 1.4) Ensure that the handle is fitted in the orientation which allows the safe operation from a stable operating position.
- 1.5) If serrated drive is used use a Kinetrol insert to ensure drive to valve.

# 2) OPERATION



- Angle of travel 90º (Non-Adjustable)
- Max vibrating conditions: 4g@100Hz
- Ambient temperature range:-40°C to 80°C
- 2.2) Ensure that the handle is operated whilst standing in a stable position.



Typical

Serrated Inserts

- 2.3) Rotate handle slowly with a good grip and ensure that there is nothing in the path of an accidentally released lever.
- 2.4) DO NOT allow the handle to be released from the hand grip. Slowly and deliberately rotate the handle against the spring. Note: Releasing the handle whilst in the operating position may damage the device.

### 3) MAINTENANCE

- 3.1) This manual spring handle does not contain user serviceable components, if the unit is faulty it should be disposed of safely and replaced with a new unit or returned to Kinetrol for repair.
- 3.2) If the output torque is too high for application, then some sizes can be re-tensioned. TD 126 describes the procedure for safely achieving a change in torque.

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